

AC-METALPRIMER FD

DESCRIPTION OF THE PRODUCT

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| USE: | Solventborne onecomponent fastdrying antirust primer, for indoor and outdoor application. Based on alkyd resin and modified zinc phosphate. |
| FEATURES: | Very good adherence on steel – Very fast drying - High resistance against corrosion. |
| SUBSTRATES: | Iron and steel. |
| SYSTEM: | Primer: 1 coat of AC-METALPRIMER FD; Top coat: 1 or 2 coats of AC AQUATOP. |

APPLICATION INSTRUCTIONS

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| PREPARATION OF THE SUBSTRATE: | The substrate has to be out of rust (for metal: norm St2 or Sa2), dry, degreased and free of dust. |
| APPLICATION CONDITIONS: | Indoor: ventilate very well Outdoor: never apply if raining Ambient temperature: > 5° C R.H.: max. 90 % |
| APPLICATION MEANS: | Brush, roller or airless (nozzle: 013–015) |
| DILUTION: | AC-THINNER RR |
| CLEANING OF TOOLS: | AC-THINNER RR |
| CONSUMPTION: | Ca. 5 - 6 m ² /L per coat |
| PARTICULARITIES: | Mix before use |

TECHNICAL DATA

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| FINISH: | Flat |
| COLOURS: | Olive-green or on request |
| SOLIDS CONTENT: | In weight: ca. 60 % In volume: ca. 45 % |
| VOC CONTENT: | Max 470 g/L |
| DENSITY: | Ca. 1.2 |
| FLASH POINT: | > 21° C |
| VISCOSITY: | 180 - 300 sec. (Ford 4 – 23° C) |
| DRYING TIME: | On touch: 1 hour Recoatable: 1 hour |
| PACKING: | 1 L – 2.5 L – 20 L – 200 L. |
| STORAGE STABILITY: | 12 months: keep away from heat |

SAFETY DATA

The safety data sheet is available on request.

These specifications are given for information. Since the manufacturer is not able to check the right application of the products, he cannot accept any responsibility for it. This technical data sheet replaces all previous editions.